

Work Order ID 56697

March 4, 2010 12:42:55 PM



Page 1

Item ID: D3708-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Angle

Start Date: 3/05/10 Start Qty: 5.00



Cust Item ID:

Required Date: 3/12/10 Req'd Qty: 5.00

Customer:

Reference:

Approvals: Process Plan:

PP

Date: 10-3-04 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3708	Rev A
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100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

1- cut to length as per dwg
2- mark, cut notch and deburr as per dwg
3- bend angle as per dwg D3708

= 7 m. p

10/03/15

(5X)

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

Subs 15

(X5)

120

0.00



Chemical Conversion Coat per QSI005 4.1

HandFinish

Memo

0.00

Hand Finishing

PR 10-3-15

(5)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 56697

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Page 2

Item ID: D3708-1

Revision ID:

Item Name: Angle

Start Date: 3/05/10

Start Qty: 5.00

Required Date: 3/12/10

Req'd Qty: 5.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Run Start



Stop



Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



QC

Quality Control

QC3- Inspect Part Finish

0.00

Memo

0.00

Per 3/16 *(5)*

140



Packaging

Packaging

Identify as per dwg & Stock Location: *86*

0.00

Memo

0.00

Per 10/3/16 *(5)*

150



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/03/17 *MF*
10-3-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 56697

Parent Item: D3708-1

Parent Item Name: Angle


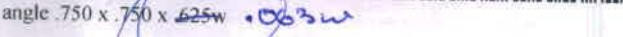
Comments: IPP Rev:A 08-10-31 new issue DD verified by:EC

Start Date: 3/05/10

Required Date: 3/12/10

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6A0.750W.063		Purchased	No			100	f	24.3600	7.1974			
												
												

angle .750 x .750 x .625w .063w

10.03.15

<u>Warehouse</u>	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse	MAT	24.36	
	114066	24.36	

m-k

7.1974 10/03/15

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Shop Packet Print

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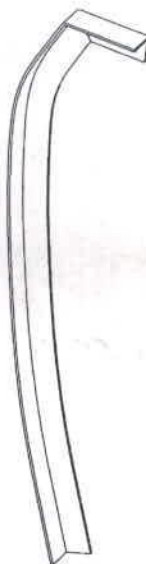
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



8 D3708-3 ANGLE

NO. 56697
PS 10-3-04

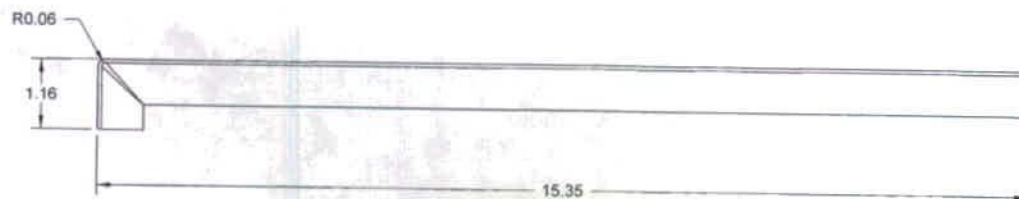
RELEASE
09/04/91

NOTES:

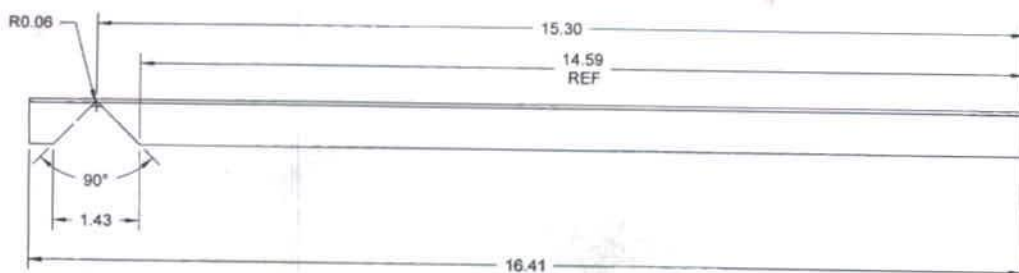
- 1) MATERIAL: 6061-T6/T6510/T6511 ALUMINUM ANGLE, 0.75 X 0.75 X 0.063
PER AMS-QQ-A-200/8
(REF. DART SPEC. M6061T6A750XW063)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3708-X" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: D3708-1 = 0.16 lbs
D3708-3 = 0.14 lbs
- 8) CONTROL SHAPE PER DT9019 TEMPLATE

A	NEW ISSUE				
REV.		DESCRIPTION	MB	08.02.14	
DESIGN		DART AEROSPACE LTD HAWKSBURY, ONTARIO, CANADA	BY	DATE	
DRAWN		DRAWING NO. D3708		REV.	
CHECKED		TITLE ANGLE		SHEET 1 OF	
MFG. APPR.				SCALE	
APPROVED				NTH	
DE APPR.					
DATE	08.02.14				

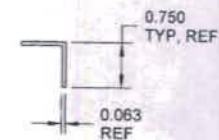
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D3708-1F ANGLE
(MAKE FROM D3708-1F)

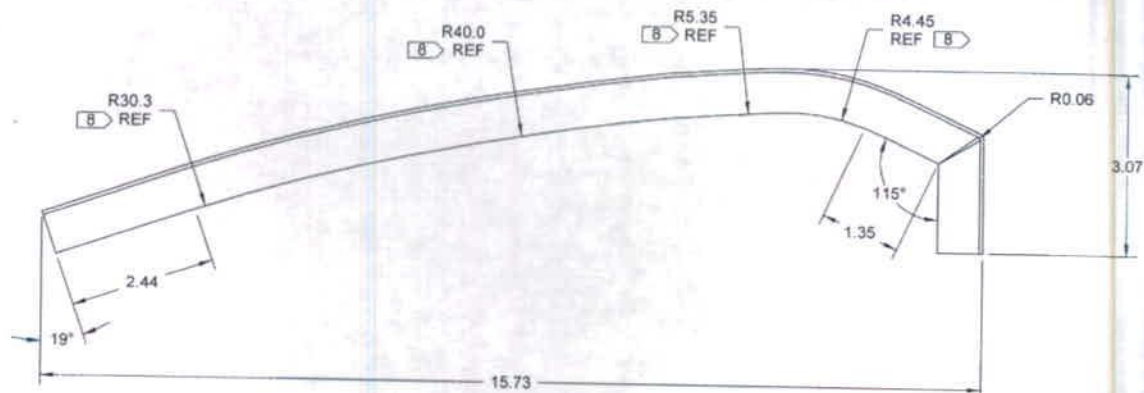


D3708-1F FLAT PATTERN

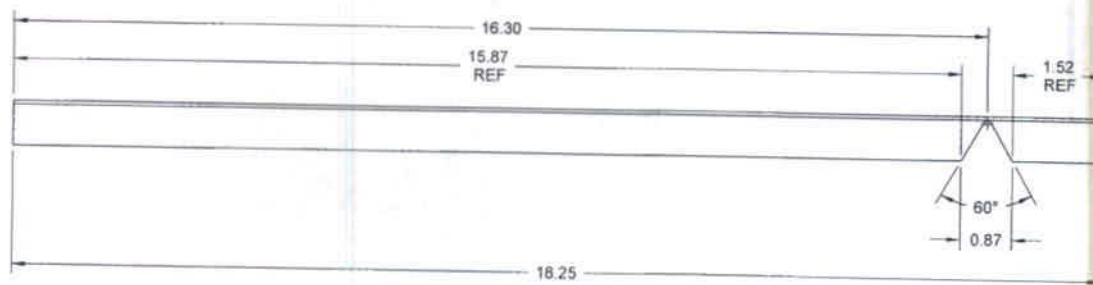


RELEASED
04/21/97

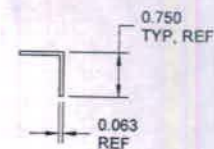
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DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3708	REV. A
MFG. APPR.		TITLE	SHEET 2 OF 3
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DE APPR.			NTS
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D3708-3 ANGLE
(MAKE FROM D3708-3F)



D3708-3F FLAT PATTERN ANGLE



RELEASED
09/24/09

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MFG. APPR.			D3708	SHEET 3 OF 3
APPROVED			TITLE	SCALE
DE APPR.			ANGLE	NTS
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W/O 56697

